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Metathesis Route to Bridged Metallocenes

Masamichi Ogasawara,* Takashi Nagano, and Tamio Hayashi*

Department of Chemistry, Graduate School of Science, Kyoto University, Sakyo, Kyoto 606-8502, Japan

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Connecting two cyclopentadienyl ligands in a bis(η^5 -cyclopentadienyl)metal complex is one of the most important methods to modify steric characteristics of the metallocene. The interannular bridge restricts a free rotation of the Cp ligands about the Cp-metal axes with respect to each other. It changes a dihedral angle between the two Cp ligands. The metallocenophanes have attracted attention because of their interesting structures, chemical reactivity, and potential use as building blocks for new materials.¹ On the other hand, *ansa*-metallocenes of group III or group IV metals have been demonstrated as useful catalysts/reagents in polymerization/organic synthesis.²

Here we wish to report a novel method of preparing a variety of bridged metallocenes, which include compounds of Fe(II), Ru(II), Zr(IV), and Hf(IV), by the ring-closing metathesis reaction (Scheme 1).³ The method was extended to diastereoselective kinetic resolution of *meso-* and *dl*-isomeric mixtures and showed excellent selectivity.⁴

It was found that transformation of 1,1'-diallylferrocene (1a), which was readily prepared from allylcyclopentadienyllithium and anhydrous FeCl₂, into the corresponding ferrocenophane 2a is efficiently catalyzed by 3 mol % of the Grubbs' complex RuCl₂- $(=CHPh)(PCy_3)_2$ (3).⁵ Thus, a mixture of 1a (203 mg, 763 μ mol) and 3 (21 mg, 26 μ mol) was dissolved in CH₂Cl₂ (5 mL), and the solution was heated to reflux. The reaction was complete within 3 h, and 180 mg of 2a (>99% yield) was isolated as a yellow-orange crystalline solid by column chromatography on Al₂O₃ (Table 1, entry 1). 1,1'-Di(2-butenyl)ferrocene (1b), which is a mixture of three possible geometrical isomers, is also an excellent precursor to 2a and afforded 2a as a single product in quantitative yield with a longer reaction time (entry 2). The reaction of diallyloctamethylferrocene (1c) was carried out under analogous conditions (3 mol % of 3, [1c] = 0.11 mol/L). The substrate 1c was completely consumed within 48 h, and the homogeneous solution turned into a heterogeneous mixture with a considerable amount of an insoluble solid. Expected ferrocenophane 2c was not detected in the reaction mixture by a GC-MS analysis (entry 3). Apparently, an intermolecular metathesis reaction giving the polymeric material was dominant for 1c because of the sterically more congested Cp ligands. The intermolecular reaction was effectively eliminated under the high-dilution conditions ([1c] = 5.3×10^{-3} mol/L), and 2c was obtained in 94% isolated yield as a reddish-orange crystalline solid (entry 4).⁶ An X-ray structure determination of 2c revealed that the two cyclopentadienyl moieties are eclipsed and the dihedral angle between the two Cp rings is 4.5°.7

The reaction allowed access to the isostructural ruthenocenophane **2d** in 92% yield under the high-dilution conditions (entry 5). The yield of **2d** was somewhat decreased under the more concentrated conditions (entry 6). The relatively low yield of **2d** is attributed to



Table 1. Ruthenium-Catalyzed Synthesis of Bridged Metallocenes^a

entry	substrate	[1] (mol/L) ^b	[3] (mol %)	time (h) ^c	yield of 2 (%) ^d
1	1 a	$1.5 imes 10^{-1}$	3	3	>99 (2a)
2	1b	1.1×10^{-1}	3	12	>99 (2a)
3	1c	1.1×10^{-1}	3	48	0
4	1c	5.2×10^{-3}	3	12	94 (2c)
5	1d	9.1×10^{-3}	3	12	92 (2d)
6	1d	6.8×10^{-2}	3	12	55 (2d)
7	1e	2.7×10^{-3}	6	36	88 (2e)
8	1f	2.7×10^{-3}	6	36	83 (2f)

^{*a*} The reaction was carried out in CH₂Cl₂ in the presence of the ruthenium catalyst **3**. ^{*b*} Initial concentration of the substrate. ^{*c*} No remaining substrate was detected. ^{*d*} Yield of isolated product.





the larger central metal in **2d**, which imposes a larger tilt angle $(8.3^{\circ})^7$ between the two Cp planes.

The present method is effective in the preparation of group IV *ansa*-metallocenes. 1,1'-Diallylzirconocene dichloride (1e) was treated with the Grubbs' catalyst 3 (6 mol %) in refluxing CH₂Cl₂ under the high-dilution conditions (Scheme 2). The RCM reaction proceeded smoothly, and the *ansa*-zirconocene 2e was isolated in 88% yield by vacuum sublimation (entry 7). Analogous *ansa*-hafnocene 2f was prepared in a similar manner and isolated in 83% yield (entry 8). These reactions are very few examples of constructing the bridging bis(cyclopentadienyl) framework on the air- and moisture-sensitive group IV metallocene species.⁸ The reaction also demonstrates excellent tolerance of the Ru complex 3 to the electrophilic Zr and Hf metal centers.

The present RCM reaction was extended to diastereoselective kinetic resolution of *meso-* and *dl*-isomeric mixtures and showed excellent selectivity. Diallylmetallocenes with central or planar chirality could be used as substrates for the diastereoselective reaction.⁴ The ferrocene substrate **1g**, which possesses two stereogenic centers, exists as a 50/50 mixture of *meso-* and *dl*-isomers.⁹

^{*} To whom correspondence should be addressed. E-mail: thayashi@kuchem.kyoto-u.ac.jp.

Scheme 3. Diastereoselective RCM Kinetic Resolution of Diallylmetallocenes



As shown in Scheme 3, in the presence of 3 mol % of 3, the meso-1g was selectively cyclized to give meso-2g, while dl-1g remained virtually untouched. From the mixture reacted for 2 h, the bridged **2g** (meso-**2g** only)⁷ and the nonbridged **1g** (meso-**1g**/dl-**1g** = 11/89) were easily separated by preparative GPC¹⁰ in 40 and 53% yields, respectively. The pure *dl*-1g was recovered in 38% yield (76% of theory) after being reacted for 12 h, and 47% of the bridged 2g was obtained with meso-2g/dl-2g = 97/3. The recovered lessreactive dl-1g was transformed into the corresponding bridged dl-2g in 83% yield using more powerful second-generation Grubbs' catalyst 4.11

Nearly perfect diastereoselectivity was achieved in the kinetic resolution of meso- and dl-bis(n⁵-1-allyl-2,4-di-tert-butylcyclopentadienyl)iron(II) (1h). Because of planar chirality induced by the η^5 -coordination of the unsymmetrically substituted cyclopentadienyls, 1h exists as a mixture of two diastereomers (meso-1h/dl-1h = 66/34).⁹ It was found that the Grubbs' catalyst 3 perfectly distinguishes the two isomers under the conditions illustrated in Scheme 3 and cyclized *dl*-1h selectively to give *dl*-**2h** quantitatively (NMR analysis).⁷ After the reaction, neither *dl*-1h nor meso-2h was detected in the solution. From the reaction mixture, meso-1h and dl-2h were easily separated by GPC¹⁰ and isolated in pure form in 61% (90% of theory) and 27% (80% of theory) yields, respectively.

Similarly, bis(η^5 -1-allyl-2,4-di-*tert*-butylcyclopenta-dienyl)zirconium(IV) dichloride (meso-1i/dl-1i = 74/26) was applied to the RCM reaction and showed excellent diastereoselectivity. The diastereomeric mixture of the bent metallocene was treated with 3

mol % of 3 for 18 h at -20 °C. Under these conditions, *meso-*1i was preferentially cyclized, and the ansa-zirconocene dichloride 2i was formed with *meso-2i/dl-2i* = 96/4 selectivity.¹² The pure meso-2i was isolated in 67% yield (91% of theory) by the preparative GPC¹⁰ followed by recrystallization from CH₂Cl₂/ MeOH. The unreacted **1i**, which consisted of the *dl*-isomer only, was recovered in 21% yield (81% of theory), from which the dlansa-2i was prepared in 83% isolated yield by the RCM reaction using the Ru-dihydroimidazolylidene catalyst 4.11 The method described here provides a novel strategy for preparing C_2 -symmetric planar chiral ansa-metallocene species,8a,13 which are important catalyst precursors for stereoregular polymerization.²

In summary, we have developed a general and efficient method of converting a variety of 1,1'-diallylmetallocene derivatives into the corresponding bridged metallocenes by the ruthenium-catalyzed ring-closing metathesis.

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Supporting Information Available: Detailed experimental procedures, compound characterization data, and crystallographic data for 2c, 2d, meso-2g, and dl-2h (PDF). This material is available free of charge via the Internet at http://pubs.acs.org.

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- (6) The isolated ferrocenophane 2c was treated with 3 (3 mol %) in refluxing CH_2Cl_2 (initial concentration of **2c** was 1.1×10^{-1} mol/L). In 30 h, ca. 40% of **2c** was converted into an insoluble polymeric material.
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- (9) Because of their close similarity, two isomers were not separable by column chromatography, HPLC, GPC, or GC with a capillary column. The ratio between the two isomers was determined by ¹Ĥ NMR (for 1h and 1i) or ¹³C NMR (for 1g, accumulated with a 120 s delay time). In the ¹H NMR (500 MHz) spectrum of the isomeric mixture of 1g, all of the signals were observed as overlapped resonances from both of the isomers, and thus the *dl/meso* molar ratio could not be determined by ¹H NMR.
- (10) GPC separation of dl-1g/meso-2g, meso-1h/dl-2h, and dl-1i/meso-2i was performed on a LC-908 recycle HPLC system (Japan Analytical Industry Co. Ltd.) with a GPC column (JAIGEL-H, chloroform, 3.5 mL/min).
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